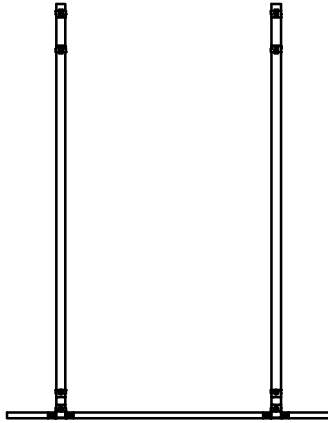


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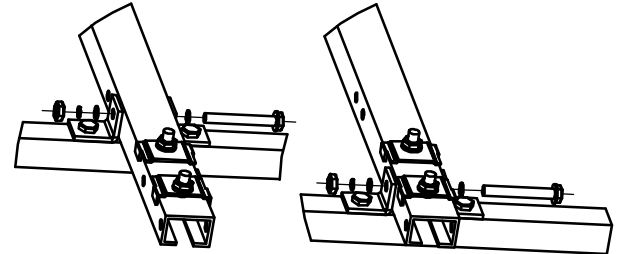
The Mounting Frame systems come pre-packaged to ensure the most streamlined and simple assembly process. Follow the steps below to assemble the flush mount frame.



## Step 1:

Lay the first roof rail down horizontally and align the two front tracks in parallel to one another, and perpendicular to the bottom roof rail.

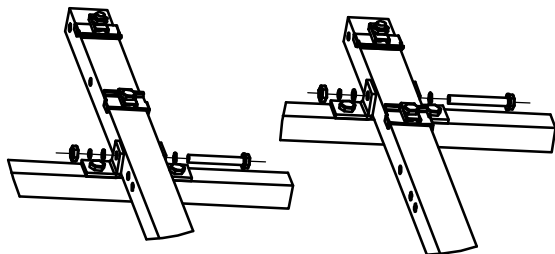
*For Tilt mount frames, refer to the Tilt Mount Frame Assembly Guide.*



1500mm spacing (bottom) 1800mm spacing (bottom)

## Step 2:

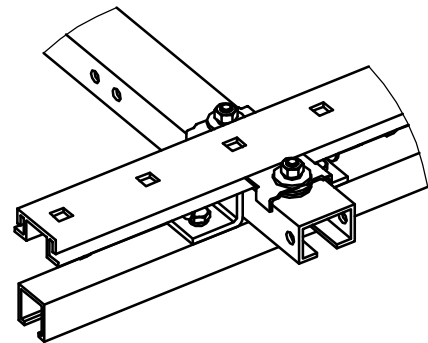
Attach the front tracks perpendicular to the bottom roof rail using L-brackets. Finger tighten all nuts and bolts. Ensure the track is placed in the right location based on the batten/purlin, spaced either 1500mm or 1800 apart.



1500mm spacing (top) 1800mm spacing (top)

## Step 3:

Lay the top roof rail in parallel to the bottom roof rail, and attach the opposite ends of the front tracks to it using L-brackets. Finger tighten all nuts and bolts.



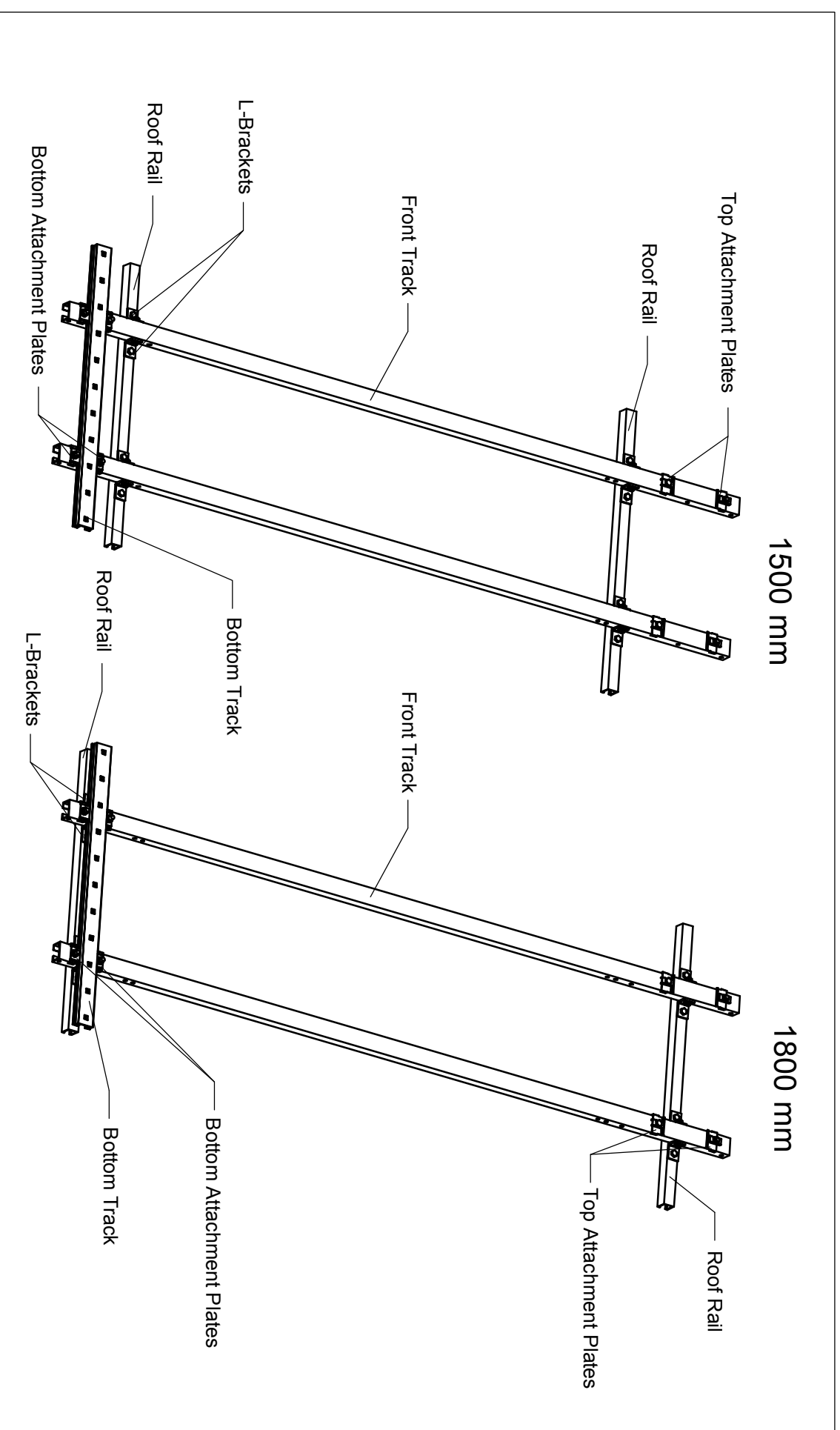
## Step 4:

Slide the bottom track into the bottom attachment plates. Using a spanner, tighten all nuts and bolts used for attachments for all steps 1-4.

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Refer to the figure below for a labelled diagram of a Flush Mount Frame.



Labelled Diagram of Flush Mount Frame

Apricus Australia